

FLEXJOINT™ U500 Sealant

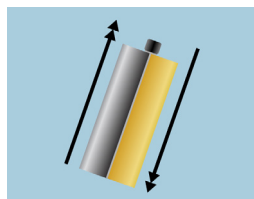
Mixing Guide - Caulking Cartridge



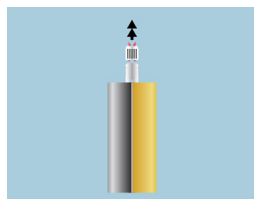
**Use an Albion B26 T600 or similar 26:1 thrust ratio dispensing gun for the most consistent mix.
Lower thrust ratios can lead to inconsistent results.**

MIXING INSTRUCTIONS

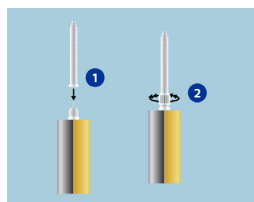
1. Shake the cartridge well for 1 minute before use.



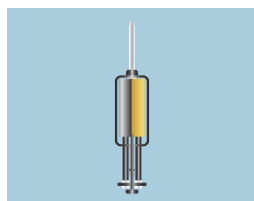
2. Unscrew the locking nut and remove the plug.



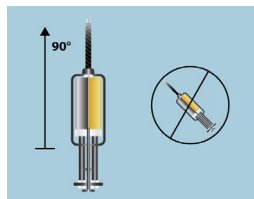
3. Place the static mixer over the cartridge neck and secure tightly with the locking nut.



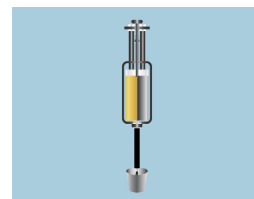
4. Pull back the pistons in the caulking gun and securely load the cartridge in the cradle.



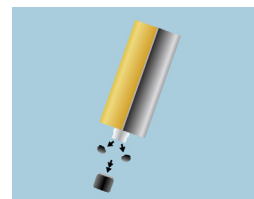
5. Hold the gun straight up at a 90° angle and slowly pull the trigger to purge any air from the unit. Drive the material to the top of the mixer.



6. Tilt the gun down and purge the first 3-4 shots of the material into a disposable cup. The gun should remain tilted downward whenever the cartridge is in use.



7. To reuse later, tilt the cartridge down, remove the mixer, wipe the excess material off the cartridge neck, then replace the plug and screw on the locking nut. Use a new static mixer with the next use.



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